



REECE

REECE CUSTOM MANUFACTURING INC.

GENERAL CAPABILITIES

Drafting and Design
Vessel Manufacturing
3rd Party Engineering
Packaging
Instrumentation
Controls
Automation

PROCESS EQUIPMENT

Metering Skids
Line Heaters
2 & 3 Phase Separators
Free Water Knockouts
Water Injection Skids
Custody Transfer Skids
3rd Party Vessels
Flare Knockout Drums
And Much More!

CERTIFICATIONS

Alberta Certificate of Recognition (COR) for Safety Systems
ISNetworld Compliance
ABSA Approved Quality Programs (Shop and Field)
ASME Section VIII-1 Pressure Vessels - Construction, Repair and Alteration (Shop and Field)
ASME "U" Stamp Certified Manufacturer (Shop)
ASME "UM" Stamp Certified Manufacturer (Shop)
National Board authorized to apply "NB" Stamp
National Board authorized to apply "R" Stamp
CSA B51 Miniature Pressure Vessel - Construction (Shop)
ASME B31.1 Power Piping - Construction, Repair and Alteration (Shop and Field)
ASME B31.3 Process Piping - Construction, Repair and Alteration (Shop and Field)
ASME B31.3 Indirect Heater Coils - Construction, Repair and Alteration (Shop and Field)
CSA B51 Category A, E and H Fitting - Construction, Repair and Alteration (Shop)

WEBSITE

reececustom.com

OFFICE PHONE

403-504-0911

ADDRESS

7013 Old TransCanada Hwy
PO Box 1120
Redcliff, AB T0J 2P0

It's our custom to do custom work.

VESSEL SHOP

(2) 10 Ton Cranes allowing for Lifting Capacity of 20 Tons (40,000 lbs)

(2) 14' x 18' Overhead Doors

Manufacturing of pressure equipment up to 12 feet in diameter and over 100 feet long

Manufacturing is completed within our 28,000 sq.ft Manufacturing Facility, situated on 10 Acres of fenced land.

WELDING PROCESSES - CARBON STEEL

Weld Processes designed and registered for Notch Toughness and Non Notch Toughness applications, with or without post weld heat treatment, and up to 8 inches in thickness

GMAW Capability, used in the construction of Structural Steel and Non-Pressure retaining applications as approved by customer

SMAW Capability, used in the construction of Pressure retaining applications as approved by the customer

MCAW Capability, used in the construction of both Pressure retaining applications and Structural Steel as approved by the customer

SAW Capability, used in the construction of heavy Pressure retaining sections. The shop is equipped with (2) Sub Arcs.

New Capability and Technology is our RMD processes and machines, increased production and quality in our pressure spooling



ASSEMBLY SHOP

(1) 10 Ton and (1) 5 Ton Crane allowing for Lifting Capacity of 15 Tons (30,000 lbs)

(4) 14' x 18' and (1) 32' x 18' Overhead Doors

Heavier manufacturing is completed by use of Jack and Roll Systems, with large assembly performed outside as needed.

3RD PARTY RESOURCES

Sandblasting, Painting and Internal coatings services provided to Reece Custom Process Equipment by a local, qualified and reputable applicator

NDE (X-Ray, Ultrasonic Testing, MPI, LPI and Hardness) services provided to Reece Custom Process Equipment by local, qualified and reputable service provider

Post Weld Heat Treatment services provided to Reece Custom Process Equipment by locally & Calgary based qualified and reputable service providers

Engineering services provided to Reece Custom Process Equipment by a local, qualified and reputable Professional Engineering Firm

