



# REECE

CUSTOM MANUFACTURING INC.

## GENERAL CAPABILITIES

Vessel Manufacturing  
3rd Party Engineering  
Packaging  
Instrumentation  
Controls  
Automation  
Drafting and Design

## PROCESS EQUIPMENT

Metering Skid Packages  
Line Heater Packages  
2 & 3 Phase Separator Vessels and Packages  
Free Water Knockout Vessels and Packages  
Water Injection Skids  
Custody Transfer Skids  
Flare Knockout Drums  
Pressure Spooling  
R.M.O. Packages  
Stand Alone Vessels  
And Much More!

## CERTIFICATIONS

Alberta Certificate of Recognition (COR) for Safety Systems  
ABSA Approved Quality Programs (Shop and Field)  
ASME Section VIII-1 Pressure Vessels - Construction, Repair and Alteration (Shop)  
ASME "U" Stamp Certified Manufacturer (Shop)  
ASME "UM" Stamp Certified Manufacturer (Shop)  
National Board authorized to apply "NB" Stamp  
National Board authorized to apply "R" Stamp  
CSA B51 Miniature Pressure Vessel - Construction (Shop)  
ASME B31.1 Power Piping - Construction, Repair and Alteration (Shop and Field)  
ASME B31.3 Process Piping - Construction, Repair and Alteration (Shop and Field)  
ASME B31.3 Indirect Heater Coils - Construction, Repair and Alteration (Shop and Field)  
CSA B51 Category A, E and H Fitting - Construction, Repair and Alteration (Shop)

## WEBSITE

[reececustom.com](http://reececustom.com)

## OFFICE PHONE

403-504-0911

## ADDRESS

7013 Old TransCanada Hwy  
PO Box 1120  
Redcliff, AB T0J 2P0

## VESSEL SHOP

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(2) 10 Ton Cranes allowing for Lifting Capacity of 20 Tons (40,000 lbs).

(2) 14' x 18' Overhead Doors.

Manufacturing of pressure equipment up to 12 feet in diameter and over 100 feet long.

Manufacturing is completed within our 28,000 sq.ft Manufacturing Facility, situated on 10 Acres of fenced land.

## WELDING PROCESSES - CARBON STEEL

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Weld Processes designed and registered for Notch Toughness and Non Notch Toughness applications, with or without post weld heat treatment, and up to 8 inches in thickness.

GMAW Capability, used in the construction of Structural Steel and Non-Pressure retaining applications as approved by customer.

SMAW Capability, used in the construction of Pressure retaining applications as approved by the customer.

MCAW Capability, used in the construction of both Pressure retaining applications and Structural Steel as approved by the customer.

SAW Capability, used in the construction of heavy Pressure retaining sections. The shop is equipped with (2) Sub Arcs.

RMD processes and machines, increase production and quality in our pressure spooling.



## ASSEMBLY SHOP

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(1) 10 Ton and (1) 5 Ton Crane allowing for Lifting Capacity of 15 Tons (30,000 lbs).

(4) 14' x 18' and (1) 32' x 18' Overhead Doors.

Heavier manufacturing is completed by use of Jack and Roll Systems, with large assembly performed outside as needed.

## 3RD PARTY RESOURCES

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Sandblasting, Painting and Internal coatings services provided to Reece Custom Manufacturing Inc. by local, qualified and reputable applicators.

NDE (X-Ray, Ultrasonic Testing, MPI, LPI and Hardness) services provided to Reece Custom Manufacturing Inc. by local, qualified and reputable service providers.

Post Weld Heat Treatment services provided to Reece Custom Manufacturing Inc. by locally & Calgary based qualified and reputable service providers.

Engineering services provided to Reece Custom Manufacturing Inc. by our in-house and qualified and reputable Professional Engineering Firms.

